

We claim:

1. A method for obtaining optical constants (n and k) for a layer on a substrate comprising:
 - (a) providing a substrate with an organic or inorganic layer formed thereon;
 - (b) performing a spectral ellipsometer (SE) measurement and a broadband spectrometer (BB) measurement of said organic or inorganic layer in an integrated optical measurement system;
 - (c) determining a thickness for said organic or inorganic layer; and
 - (d) determining n and k values for said organic or inorganic layer based on said thickness, the spectral ellipsometer measurement, the broadband spectrometer measurement, and modeling information.
2. The method of claim 1 wherein said organic or inorganic layer has a thickness in the range of about 300 to 10000 Angstroms.
3. The method of claim 1 wherein the integrated optical measurement system is further comprised of an independent optical thickness measurement component that is used to determine the thickness for said organic or inorganic layer.
4. The method of claim 3 wherein the independent optical thickness measurement component is based on Beam Profile Reflectometry (BPR) or Beam Profile Ellipsometry (BPE).
5. The method of claim 3 wherein the integrated optical measurement system is an Opti-Probe series measurement system from Thermo-Wave or a system with equivalent capability.

6. The method of claim 3 wherein the independent optical thickness measurement component provides experimental data in the form of beam profiles that are matched to modeling data in a processor to arrive at a best fit of experimental data to modeling data.

7. The method of claim 1 wherein step (d) involves a Critical Point model otherwise known as a harmonic oscillator approximation.

8. The method of claim 1 wherein said thickness data is combined with measurement data from said SE and BB measurements to provide an experimental data output for said organic or inorganic layer.

9. The method of claim 8 wherein said experimental data output is fitted to modeling data to provide a best fit of experimental data to modeling data.

10. The method of claim 9 wherein said best fit of experimental data to modeling data provides n and k values for said organic or inorganic layer.

11. The method of claim 1 wherein said organic or inorganic layer is a 248 nm photoresist, a 193 nm photoresist, or an anti-reflective (ARC) layer.

12. A method for obtaining optical constants (n and k) for a top layer in a bilayer film stack on a substrate comprising:

(a) providing a substrate having a stack of layers comprised of a top photoresist layer and a bottom layer formed thereon;

(b) performing a spectral ellipsometer (SE) measurement and a broadband spectrometer (BB) measurement of said top photoresist layer in an integrated optical measurement system;

(c) inputting a thickness and n and k values for said bottom layer into a program used to make n and k calculations;

(d) determining a thickness for said top photoresist layer; and

(e) determining n and k values for said top photoresist layer based on data that includes the thickness of said top photoresist layer, the spectral ellipsometer measurement, the broadband spectrometer measurement, and modeling information.

13. The method of claim **12** wherein said top photoresist layer has a thickness in the range of about 1000 to 10000 Angstroms.

14. The method of claim **12** wherein the thickness as well as the n and k values of said bottom layer were determined prior to forming said top photoresist layer by a process comprising:

(1) forming said bottom layer on said substrate;

(2) performing a spectral ellipsometer (SE) measurement and a broadband spectrometer (BB) measurement of said bottom layer in an integrated optical measurement system;

(3) determining a thickness for said bottom layer; and

(4) determining n and k values for said bottom layer based on the thickness of the bottom layer, spectral ellipsometer measurement of the bottom layer, broadband spectrometer measurement of the bottom layer, and modeling information.

15. The method of claim **14** wherein the integrated optical measurement system is further comprised of an independent optical thickness measurement component that is used to determine the thicknesses of said top photoresist layer and said bottom layer.

16. The method of claim **15** wherein the independent optical thickness measurement component is based on Beam Profile Reflectometry (BPR) or Beam Profile Ellipsometry (BPE).

17. The method of claim **15** wherein the integrated optical measurement system is an Opti-Probe series measurement system from Therma-Wave or a system with equivalent capability.

18. The method of claim **12** wherein step (e) involves a Critical Point model otherwise known as a harmonic oscillator approximation.

19. The method of claim **12** wherein the thickness of the top photoresist layer is combined with measurement data from said SE and BB measurements to provide an experimental data output for said top photoresist layer.

20. The method of claim **19** wherein said experimental data output is fitted to modeling data to provide a best fit of experimental data to modeling data.

21. The method of claim **20** wherein said best fit of experimental data to modeling data provides n and k values for said top photoresist layer.

22. The method of claim **12** wherein said top photoresist layer is a 248 nm photoresist or a 193 nm photoresist and the bottom layer is an organic or inorganic anti-reflective (ARC) layer.

23. A method for obtaining optical constants (n and k) for a top layer in a trilayer film stack on a substrate comprising:

(a) providing a substrate having a stack of layers comprised of a bottom inorganic layer, a middle organic ARC layer, and a top photoresist layer formed thereon;

(b) performing a spectral ellipsometer (SE) measurement and a broadband spectrometer (BB) measurement of said top photoresist layer in an integrated optical measurement system;

(c) inputting a thickness and n and k values for said bottom inorganic layer and said middle ARC layer into a program used to make n and k calculations;

(d) determining a thickness for said top photoresist layer; and

(e) determining n and k values for said top photoresist layer based on data that includes the thickness of said top photoresist layer, the spectral ellipsometer measurement, the broadband spectrometer measurement, and modeling information.

24. The method of claim **23** wherein the integrated optical measurement system is further comprised of an independent optical thickness measurement component that is used to determine the thickness of said top photoresist layer.

25. The method of claim **23** wherein the thickness for the top photoresist layer is combined with measurement data from said SE and BB measurements to provide an experimental data output for said top photoresist layer.

26. The method of claim **25** wherein said experimental data output is fitted to modeling data to provide a best fit of experimental data to modeling data.

27. The method of claim **26** wherein said best fit of experimental data to modeling data provides n and k values for said top photoresist layer.

28. The method of claim **23** wherein said top photoresist layer is a 248 nm or 193 nm photoresist and the bottom inorganic layer is comprised of silicon nitride or silicon oxynitride.